

THICK FILM ANTI SULFURATED CHIP RESISTORS

(RAS / RASP SERIES)

Special construction to prevent sulfuration under a sulfur containing environment.



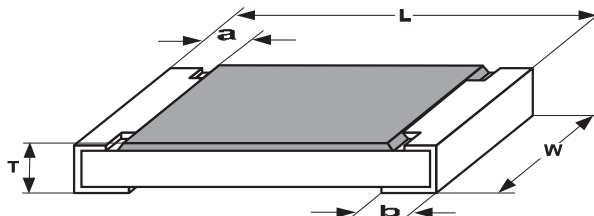
Features

- * Small size and light weight.
- * Excellent mechanical strength and electrical stability.
- * Reduce assembly costs.
- * 8mm tape carrier packaging available for automatic surface mounting.

Application

- * Industrial Control, System Sensor, Netcom Station
- * Navigation Equipment
- * Measuring Instrument.
- * Telecommunication Equipment, Railway Semaphore system.

Dimensional Specifications



Style			Dimensions				mm
			L	W	T	a	b
RAS-02	---	0201	0.60 ±0.03	0.30 ±0.03	0.23 ±0.03	0.10 ±0.10	0.20 ±0.10
RAS-04	RASP-04	0402	1.00 ±0.10	0.50 ±0.05	0.30 ±0.05	0.15 ±0.10	0.20 ±0.10
RAS-06	RASP-06	0603	1.60 ±0.20	0.80 ±0.15	0.40 ±0.10	0.30 ±0.20	0.30 ±0.10
RAS-10	RASP-10	0805	2.00 ±0.20	1.25 ±0.15	0.50 ±0.15	0.30 ±0.15	0.40 ±0.15
RAS-18	RASP-18	1206	3.05 ±0.10	1.60 ±0.20	0.55 ±0.15	0.40 ±0.20	0.50 ±0.20
RAS-20	RASP-20	1210	3.05 ±0.10	2.50 ±0.20	0.55 ±0.15	0.50 ±0.20	0.50 ±0.20
RAS-22	RASP-22	2010	5.00 ±0.20	2.50 ±0.20	0.55 ±0.10	0.60 ±0.20	0.60 ±0.20
RAS-24	RASP-24	2512	6.30 ±0.20	3.20 ±0.20	0.55 ±0.10	0.60 ±0.20	0.60 ±0.20
RAS-26	RASP-26	1812	4.50 ±0.10	3.10 ±0.20	0.55 ±0.05	0.55 ±0.20	0.70 ±0.20
RAS-28	RASP-28	1218	3.10 ±0.10	4.60 ±0.10	0.55 ±0.05	0.40 ±0.20	0.50 ±0.20



General Specification

RAS SERIES (Thick Film Anti-Sulfur Chip Resistors)

Size Style		Rate Power at 70°C	Max working Voltage	Max Overload voltage	T.C.R. (PPM/ °C)	Resistance Range	
						D(±0.5%)	F(±1%) , J(±5%)
RAS-02	0201	1/20W	25V	50V	±200	---	1Ω~10MΩ
RAS-04	0402	1/16W	50V	100V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RAS-06	0603	1/10W	75V	150V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	1Ω~9.9Ω
RAS-10	0805	1/8W	150V	300V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RAS-18	1206	1/4W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RAS-20	1210	1/2W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RAS-22	2010	3/4W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RAS-24	2512	1W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RAS-26	1812	3/4W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ

Type	0201 -0402	0603	0805 -1206	1210	1812	2010	2512
Jumper Resistance value	50 mΩ Max.						
Jumper Rated Current	1A		2A	2.5A		3.5A	



RASP SERIES (Thick Film Anti-Sulfur High Power Chip Resistors)

Size Style		Rate Power at 70℃	Max working Voltage	Max Overload voltage	T.C.R. (PPM/℃)	Reistance Range	
						D(±0.5%)	F(±1%) , J(±5%)
RASP-04	0402	1/10W	50V	100V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.76Ω, 10.1MΩ~30MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RASP-06	0603	1/8W	75V	150V	±400	---	1Ω~9.9Ω
					±200	---	10.1MΩ~30MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RASP-10	0805	1/4W	150V	300V	±400	---	1Ω~9.9Ω
					±200	---	10.1MΩ~30MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RASP-18	1206	1/2W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.9Ω, 1.02MΩ~10MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RASP-20	1210	2/3W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	10.1MΩ~30MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RASP-22	2010	1W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	1Ω~9.76Ω, 10.1MΩ~30MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RASP-24	2512	2W	200V	400V	±400	---	1Ω~9.9Ω
					±200	---	10.1MΩ~30MΩ
					±100	10Ω~1MΩ	10Ω~10MΩ
RASP-26	1812	1W	200V	400V	±400	---	1Ω~9.9Ω
					±100	10Ω~1MΩ	10Ω~10MΩ

Type	0402	0603	0805	1206	1210	1812-2010	2512
Jumper Resistance value	20 mΩ Max.						
Jumper Rated Current	2A	2.5A	3.5A	5A	6A	7A	10A
Max. Over Load Current < 1 second and 1 times	6A	9A	13A	16A	19A	22A	30A

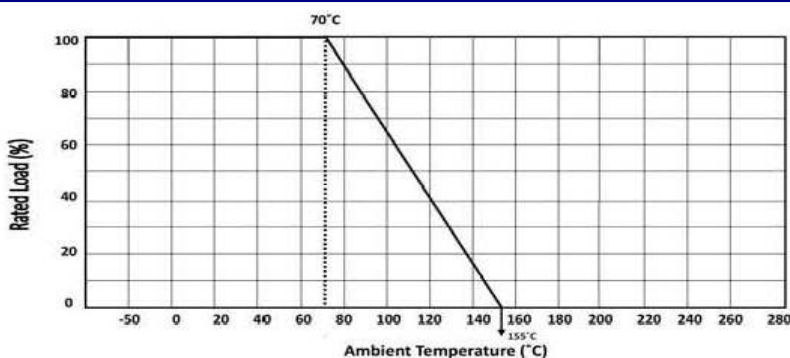


Reliability Test and Requirement

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R.)	JIS- C- 5201-1 4.8 IEC-60115-1 4.8	At 25 / -55°C and 25°C / +125°C, 25°C is the reference temperature	As Spec
Insulation Resistance	JIS- C- 5201-1 4.6 IEC-60115-1 4.6	Apply 100VDC for 1 minute	$\geq 10G \Omega$
Short Time Overload	JIS- C- 5201-1 4.13 IEC-60115-1 4.13	2.5 times RCWV or Max Overload voltage whichever is less for 5 Sec.	F 1% and below : $\pm (1.0\% + 0.05\Omega)$ J 5% : $\pm (2.0\% + 0.10\Omega)$
Leaching	JIS- C- 5201-1 4.18 IEC-60068-2-58 8.2.1	260 $\pm$ 5°C for 30 seconds.	Individual leaching area $\leq 5\%$, Total leaching area $\leq 10\%$
Resistance to Soldering Heat	JIS -C- 5201-1 4.18 IEC-60115-1 4.18	260 $\pm$ 5°C for 10 seconds.	F 1% and below : $\pm (0.5\% + 0.05\Omega)$ J 5% : $\pm (1.0\% + 0.05\Omega)$
Rapid Change of Temperature	JIS -C- 5201-1 4.19 IEC-60115-1 4.19	-55°C to +155°C, 5 cycles	F 1% and below : $\pm (0.5\% + 0.05\Omega)$ J 5% : $\pm (1.0\% + 0.10\Omega)$
Resistance to Solvent	JIS -C- 5201-1 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25 °C for 60 secs. Then the resistor is left in the room for 48 hrs.	F 1% and below : $\pm (0.5\% + 0.05\Omega)$ J 5% : $\pm (0.5\% + 0.05\Omega)$
Damp Heat with Load	JIS -C- 5201-1 4.24 IEC-60115-1 4.24	40 $\pm$ 2°C, 90~95% R.H RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"	F 1% and below : $\pm (1.0\% + 0.05\Omega)$ J 5% : $\pm (2.0\% + 0.05\Omega)$ value $< 1\Omega$: $\pm (2.0\% + 0.05\Omega)$
Load Life (Endurance)	JIS -C- 5201-1 4.25 IEC-60115-1 4.25.1	70 $\pm$ 2°C, RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"	F 1% and below : $\pm (1.0\% + 0.05\Omega)$ J 5% : $\pm (3.0\% + 0.10\Omega)$ value $< 1\Omega$: $\pm (3.0\% + 0.10\Omega)$
Bending Strength	JIS -C- 5201-1 4.33 IEC-60115-1 4.33	Bending once for 60 seconds D: 0201 ~ 0805 = 3mm; 1206, 1210 = 3mm 2010, 2512 = 2mm	F 1% and below : $\pm (1.0\% + 0.05\Omega)$ J 5% : $\pm (1.0\% + 0.50\Omega)$



Derating Curve



The Operating Temperature Range:

-55°C ~ +155°C. Power Rating is in the case based on continuous full-load at ambient temperature of 70°C. For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure or derating Curve.

* Rate voltage

Resistance range: $\geq 1\Omega$

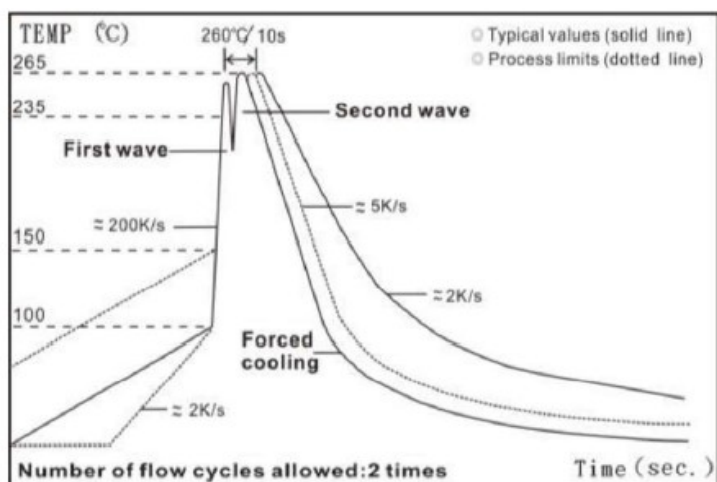
Rated voltage: The resistor shall have a DC continuous working voltage or a RMS AC(ms) continuous working voltage at commercial - line frequency and wave form corresponding to the power rating, as determined formula as following:

$$E(RCWV) = \sqrt{P \times R}$$

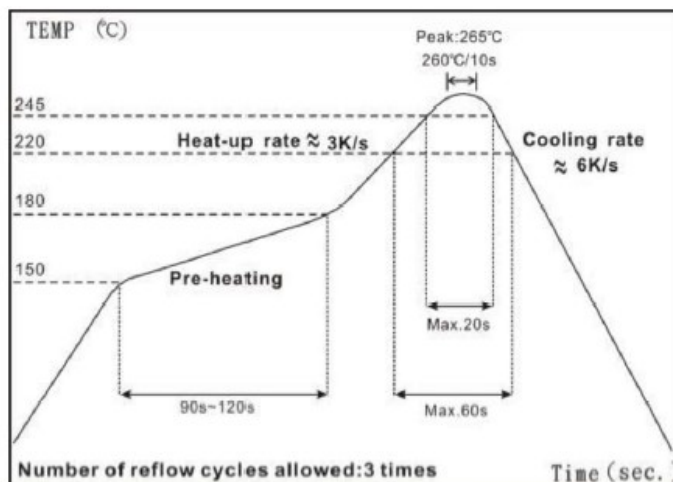
E=Rated voltage(V)
P=Power rating(W)
R=Nominal resistance(Ω)

Recommended Customer Soldering Parameters

* Wave solder Temperature Condition



* Solder reflow Temperature Condition



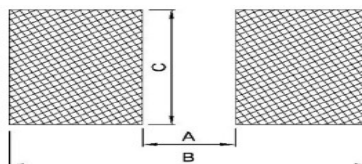
* Rework Temperature (hot air equipment: 350°C, 3~5 seconds)

* Recommended reflow methods

IR, vapor phase oven, hot air oven

If reflow temp. exceed the recommended profile, devices may not meet the performance requirements.

* Recommend Land Pattern Design



Type	0402	0603	0805	1206	1210	1812	2010	2512
A	0.60	0.85	1.30	2.20	2.00	3.11	3.80	4.90
B	1.60	2.40	2.90	4.20	4.40	5.91	6.60	8.10
C	0.70	1.00	1.40	1.70	2.70	3.00	2.70	3.40



Marking

※ **5%: marking code: 3 digits, please refer to E24 data form as below:**

- First two digits are significant figure,
- Third digit is number of zeros.
- Letter R is decimal point.

EX: 120K, the marking code is 124 in E24



Value=10KΩ

RAS/RASP-06 (0603)
RAS/RASP-10 (0805)
RAS/RASP-18 (1206)
RAS/RASP-20 (1210)

RAS/RASP-26 (1812)
RAS/RASP-22 (2010)
RAS/RASP-24 (2512)

※ **1%: Marking code: 4 digits, Please refer to E96 and E24 data form as below:**

- First three digits are significant figure,
- Forth digit is number of zeros.
- Letter R is decimal point.

EX: 120K, the marking code is 1203 in E
121K, The marking code is 1213 in E96



Value=10KΩ

RAS/RASP-10 (0805)
RAS/RASP-18 (1206)
RAS/RASP-20 (1210)

RAS/RASP-26 (1812)
RAS/RASP-22 (2010)
RAS/RASP-24 (2512)

※ **0201, 0402 no marking**



RAS/RASP-02 (0201)
RAS/RASP-04 (0402)

※ **0603 1%: EIA-96 Marking. Please refer to data form as below:**



RAS/RASP-06 (0603)

1%marking --> Value=12.4KΩ

Parts Number System

RAS -	10 -	102	J	R
Type RAS Series- Thick Film Anti-Sulfur Chip Resistors RASP Series- Thick Film Anti-Sulfur High Power Chip Resistors	Size 02=0201 04=0402 06=0603 10=0805 18=1206 20=1210 22=2010 24=2512 26=1812 28=1218	Resistance 3 Digits: for 5% 10K=103 100K=104 4 Digits: for 0.5%, 1% 10K=1002 100K=1003	Tolerance D=± 0.5% J=± 5% F=± 1%	Standard Packing R=Paper tape reel 15Kpcs/Reel size: 0201 10Kpcs/Reel size: 0402 5Kpcs/Reel size: 0603~1206 K=Embossed plastic tape reel 4Kpcs/Reel size: 2010~2512

- **5% tolerance: 3 digits, first 2 digits are significant figure, Third digit is number of zeros, Letter R is decimal point.**
- **1% tolerance: 4 digits, first three digits are significant figure, Forth digit is number of zeros, Letter R is decimal point.**